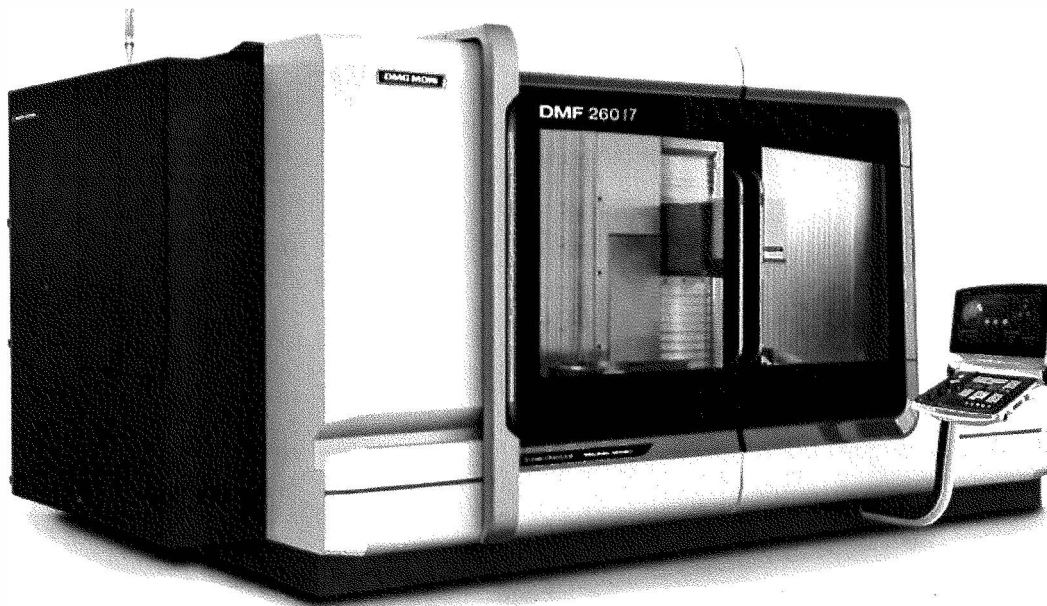


Quotation

DMF 260|7



Highlights

- _ **DMF** and **DMFlinear** - New **DMG MORI Design** - carry out with new working area concept
- _ By **CELOS** simple operation and holistic integration in the business organization*
- _ with optimised **thermosymmetrical travelling column**, with chip conveyor in standard
- _ **Swivel head** as B-axis in standard **with reduced distance** - spindle axis to table in swivelled position
- _ larger **Y-travel size** with 700 mm / 27.55 inch, **Main milling spindle** 8,000 rpm as option 15,000/20,000 rpm
- _ **CELOS with Siemens 840D sl Operate**, Siemens 840D sl Operate or **Heidenhain**

*only in conjunction with CNC control CELOS with Siemens

Investment summary

	Basic machine			
S-A3176	DMF260 7 Traveling column machine DMG MORI Design	1	396,900.00	USD
	Control			
S-B3210	3D-Control Heidenhain TNC 640	1	5,790.00	USD
	Spindle			
S-E3179	Spindle speed 15,000 rpm, SK40	1	12,100.00	USD
	Options for spindle			
S-M3019	Tool clamping CAT40/ISO 7388-3-UD40	1	410.00	USD
	Working table			
S-C3033	Rigid table with integrated rotary axis (leftside)	1	45,950.00	USD
	Cooling media / chip removal			
S-K3330	Inner coolant supply 40Bar/600l	1	29,050.00	USD
S-N3004	Spray gun for swarf removal	1	1,110.00	USD
S-K3121	Air blast through spindle centre	1	3,970.00	USD
	Measuring / Monitoring			
S-K3324	Infrared measuring probe PP60 optical	1	8,010.00	USD
S-K3493	3D quickSET	1	5,900.00	USD
	General options			
S-L3004	Frequency 60 cycles, without surcharge	1	0.00	USD
S-INCH	Machine version Inch	1	0.00	USD
S-N3088	CSA Specification	1	2,380.00	USD
	Option for HEIDENHAIN control			
S-H3022	Manual control panel	1	3,100.00	USD
	Documentation			
S-GB/1	Documentation 1 english	1	0.00	USD
S-GB/2	Documentation 2 english	1	0.00	USD
	Screen Text Language			
S-D/GB	Screen text german/english	1	0.00	USD
	Special constructions			
SK001	DMQP - Federal Pacific Transformer TX40T93MS 3-phase 208/240/480 Volts Primary In Step Up/Down to 400Y/231 with Taps	1	3,290.00	USD
Price machine and options			517,960.00	USD
	DMG MORI Software Solutions			
D-ME405	DMG MORI Messenger V2	1	1,650.00	USD
D-NT401	DMG MORI Netservice - client	1	0.00	USD
Price Software Solutions			1,650.00	USD
	Special constructions services			
SK002	DMG MORI - Machine Installation 3-days	1	0.00	USD

SK003	DMG MORI - Training 3-days On-Site with DMG MORI Application Engineer	1	0.00 USD
SK004	Freight - Machine Transportation	1	16,900.00 USD
Price services			16,900.00 USD
Price machine and options			517,960.00 USD

Quotation note

EOD Online Programming or Operation courses

Education on Demand (EOD) Machine operation and programming courses are designed for specific DMG MORI CNC machine models. They allow operators, maintenance and other manufacturing associates to learn in a self-paced virtual environment. Register for the complimentary courses offered with each machine purchase, or view other course offerings at LEARN.DMGMORI.COM.

DECKEL MAHO DMF 260|7

		<u>USD</u>	<u>USD</u>	
Basic machine				
S-A3176*	Travelling column milling machine DMF 260 7, New DMG MORI Design X = 2,600 mm, Y = 700 mm, Z = 700 mm X = 102.36 in, Y = 27.56 in, Z = 27.56 in rapid move 40 m/min // 131.2 ft/min acceleration 4 m/s ² // 13.12 ft/s ² swivel head (B-axis) speed range 20 up to 8.000 rpm motor spindle with 23.5/13.5 kW // 31.5/18.1 hp (25/100%DC) tool taper SK40 DIN 69871 tool clamping according to DIN 69872 magazine for 30 tools (chain with double gripper) rigid table 2,900 x 700 mm // 114.17 in x 27.56 in full-protective cabin, coolant tank Direct measuring systems Chip conveyor (scraper type)	1	396,900.00	396,900.00
Control				
S-B3210*	3D-Control Heidenhain TNC 640 Operation mode ERGOline® Control, 19" display	1	5,790.00	5,790.00
Spindle				
S-E3179*	Motor spindle speedMASTER® SK 40 Spindle speed 20 - 15,000 min ⁻¹ Output 21 kW / 16 kW (28 hp / 21.5 hp) Torque 111 Nm / 85 Nm (82 ft lbs / 63 ft lbs) (40 / 100 % duty cycle)	1	12,100.00	12,100.00
Options for spindle				
S-M3019	Tool Clamping CAT40 / ISO 7388 according ISO 7388-1 – U40 or ISO 7388-1 – A40 for Pull-Studs ISO 7388-3 – UD40 (differently from standard)	1	410.00	410.00

Working table

S-C3033*	Rigid table with integrated round table d 750 mm // 29.5 in, located in the left working area (with partition wall possible), table load max. 500 kg// 1102 lbs	1	45,950.00	45,950.00
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Cooling media / chip removal

S-K3330*	Internal coolant supply (ICS) with paper type filter 40 Bar/600 l // 580 psi/158.5 gallon inclusive 2 rotating clear window, air purge for linear measuring system, rotary joint for main spindle	1	29,050.00	29,050.00
S-N3004	Spray gun for swarf removal	1	1,110.00	1,110.00
S-K3121*	Air blast through spindle centre activated by M function, maintained air with low oil rate	1	3,970.00	3,970.00

Measuring / Monitoring

S-K3324*	Infrared touch probe PP60 optical	1	8,010.00	8,010.00
S-K3493	3D quickSET Tool kit for control and compensation of the cinematic accuracy of 5 axis machine configurations (only with option touch probe)	1	5,900.00	5,900.00

General options

S-L3004	Frequency 60 cycles without surcharge	1	0.00	0.00
S-INCH	Machine version Inch	1	0.00	0.00
S-N3088*	Machine following CSA specification	1	2,380.00	2,380.00

Option for HEIDENHAIN control

S-H3022	Electronic handwheel	1	3,100.00	3,100.00
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Documentation

S-GB/1	Documentation-1 english	1	0.00	0.00
S-GB/2	Documentation-2 english	1	0.00	0.00

Screen Text Language

S-D/GB	Screen text german/english	1	0.00	0.00
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Special constructions

SK001	DMQP - Federal Pacific Transformer TX40T93MS 3-phase 208/240/480 Volts Primary In Step Up/Down to 400Y/231 with Taps	1	3,290.00	3,290.00
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Price machine and options**517,960.00****DMG MORI Software Solutions**

D-ME405*	DMG MORI Messenger V2 Installation kit for the connection of one machine.	1	1,650.00	1,650.00
D-NT401*	DMG MORI Netservice - client Qualified support by Internet-based remote diagnostics Will be installed on an external PC!	1	0.00	0.00

Price Software Solutions**1,650.00****Special constructions services**

SK002	DMG MORI - Machine Installation 3-days	1	0.00	0.00
SK003	DMG MORI - Training 3-days On-Site with DMG MORI Application Engineer	1	0.00	0.00
SK004	Freight - Machine Transportation	1	16,900.00	16,900.00

Price services**16,900.00**

Price machine and options

517,960.00**Quotation note**

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